ITEM	DRAWING No	DESCRIPTION	QTY.	MASS (kg)
1	3947-20-15	10 THK 250 x 250 GUSSET	4	2
2	3947-20-10	FLOOR FRAMING	1	414
3	OEM-M8-NS-HD	M8x1.25 NUTSERT LARGE FLANGE HEAD 0.7-3.8mm GRIP	6	0.01
4	3947-20-25	BOTTOM DOOR JAM	1	1

DETAIL D
SCALE 1 : 5

SECTION C-C
SCALE 1 : 10

SECTION A-A

DETAIL B
SCALE 1 : 10

NOTES - UNO
ALL FILLET WELDS SHALL BE 6MM CONTINUOUS
ALL BUTT WELDS SHALL BE FULL PENETRATION
ALL WELDS, CUTS AND HOLES SHALL BE TREATED
WITH 2 COATS OF ZINC RICH PRIMER

FLOOR FRAMING ASSEMBLY WEIGHT - 424 kg

UNLESS OTHERWISE SPECIFIED: TOLERANCES: MACHINE + / - 0.25mm FABRICATION + / - 1.0 mm

DIMENSIONS IN MILLIMETRES

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THIRD ANGLE PROJECTION

WEIGHT: kg

CLIENT

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TITLE: FLOOR FRAMING ASSEMBLY

DWG NO. 3947-20 REV A2

DRAWN N DE BRUYN DATE 15/04/2025 SCALE:1:20 SHEET 1 OF 1