ITEM	DRAWING No	DESCRIPTION	QTY.	MASS (kg)
1	3947-25-15	16 THK LIFTING EYE	4	3.79
2	3947-25-11	ROOF FRAME	1	467.40

DETAIL A
SCALE 1 : 10

NOTES - UNO
ALL FILLET WELDS SHALL BE 6MM CONTINUOUS
ALL BUTT WELDS SHALL BE FULL PENETRATION
ALL WELDS, CUTS AND HOLES SHALL BE TREATED WITH 2 COATS OF ZINC RICH PRIMER

ROOF FRAME ASSEMBLIED WEIGHT 482.55 kg

UNLESS OTHERWISE SPECIFIED: TOLERANCES: MACHINE + / - 0.25mm FABRICATION + / - 1.0 mm

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DIMENSIONS IN MILLIMETRES
THIRD ANGLE PROJECTION

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TITLE: ROOF FRAME ASSEMBLIED

DWG NO. 3947-25 | REV A3

DRAWN N DE BRUYN | DATE 16/04/2025 | SCALE:1:25 | SHEET 1 OF 1