ITEM	DRAWING No	DESCRIPTION	QTY.	MASS (kg)
1	3947-25-15	16 THK LIFTING EYE	4	3.79
2	3956-25-10	ROOF FRAME	1	252.60

FOR INFORMATION ONLY

DO NOT MANUFACTURE

DETAIL A

SCALE 1 : 10

NOTES - UNO

ALL FILLET WELDS SHALL BE 3mm CONTINUOUS
ALL BUTT WELDS SHALL BE FULL PENETRATION
ALL WELDS, CUTS AND HOLES SHALL BE TREATED WITH 2 COATS OF ZINC RICH PRIMER

DIMENSIONS REQUIRE CONFIRMING BEFORE WORKSHOP DRAWINGS CAN DONE

ROOF FRAME ASSEMBLIED WEIGHT 267.74 kg

UNLESS OTHERWISE SPECIFIED: TOLERANCES: MACHINE + / - 0.25mm FABRICATION + / - 1.0 mm

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DIMENSIONS IN MILLIMETRES

THIRD ANGLE PROJECTION

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TITLE: ROOF FRAME ASSEMBLIED

DWG NO. 3956-25 REV A3

DRAWN N DE BRUYN DATE 18/07/2025 SCALE:1:25 SHEET 1 OF 1