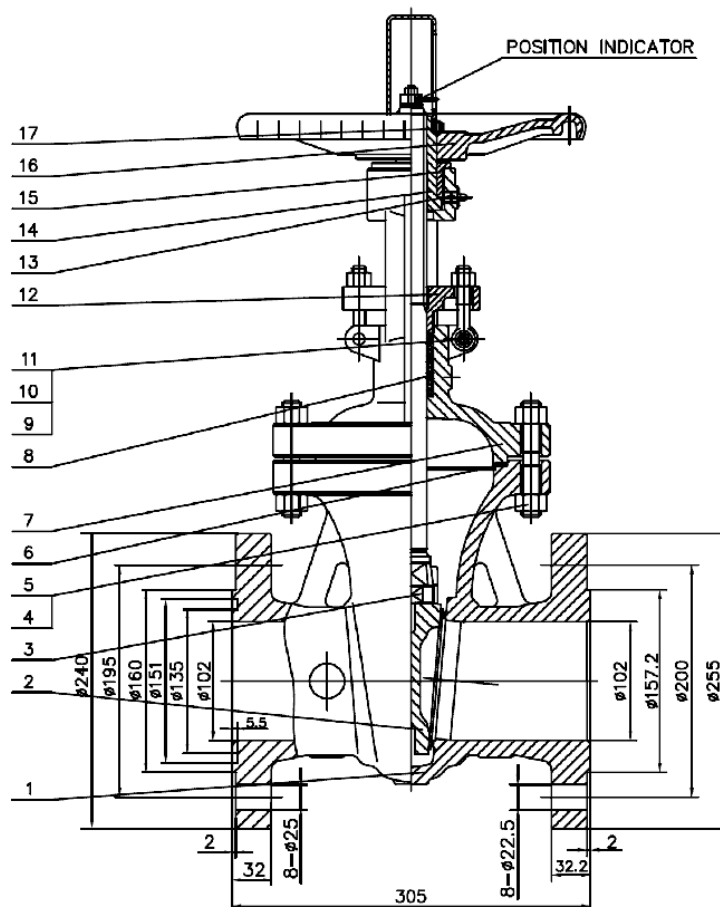


COMPONENTS AND MATERIAL LISTS

NO.	PART NAME	MATERIAL - ASTM	Q'TY
1	BODY	ASTM A351 CF8M+STL	
2	WEDGE	ASTM A351 CF8M	
3	STEM	ASTM A182 F316	
4	NUT	ASTM A194 8M	
5	BOLT	ASTM A193 B8M	
6	GASKET	SS316+FLEXIBLE GRAPHITE	
7	BONNET	ASTM A351 CF8M	
8	PACKING	FLEXIBLE GRAPHITE	
9	PIN	ASTM A276 304	
10	GLAND EYEBOLT	ASTM A193 B8M	
11	GLAND NUT	ASTM A194 8M	
12	GLAND FLANGE	ASTM A351 CF8	
13	NIPPLE	COPPER ALLOY	
14	STEM NUT	COPPER ALLOY	
15	RETAINING NUT	A29 GR.1045	
16	HAND WHEEL	DUCTILE IRON	
17	LOCK NUT	A29 GR.1045	



NOTE: JIS 30K RF WITH O-GROOVE X ANSI CL300 RF WITHOUT O-GROOVE

RELEVANT STANDARDS

DESIGN & MFT	API 600
PRE-TEMP. RATING	ASME B16.34
F-F DIMENSION	ASME B16.10
INSPECT & TEST	API 598
ENDS CONNECTION	FLANGED R.F
FLANGE DIMENSION	JIS B2220-30K*B16.5
MARKING	MSS-SP-25
PAINTING	MANUFACTURE STD

TESTING UNIT: MPa

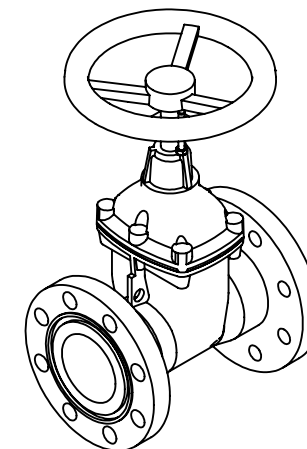
PRESS. RATING	JIS 30K
WATER SHELL	10.2
WATER SEAT	7.48
AIR TEST	0.6
TEMPERATURE	-100~350°C

FIG. NO. GV-JIS 30K*CL300-CF8M-RF-HW

DRAWN BY: Mr. WILLIAM
CHECKED BY: Mr. ALEXANDER
APPROVED BY: Mr. THOMAS
DATE: JUL 19TH, 2018

SALES DRAWING
DN100 CS&Y RLS B.B GATE VALVE
BODY: A351 CF8M TRIM: SS316

JOHN VALVES PTY LTD / DWG NO. 2923-1-F-JIS 30K

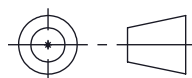


UNLESS OTHERWISE SPECIFIED: TOLERANCES: MACHINE + / - 0.25mm FABRICATION + / - 1.0 mm

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MECS
Mechanical Engineering & CAD Services
11 Campbell Place WAGGA NSW 2650
Ph: - 0409 985 816
Email: nick@mecs-services.com.au

DIMENSIONS IN MILLIMETRES



THIRD ANGLE PROJECTION

WEIGHT: 0 kg

CLIENT

RODDY
ENGINEERING

14 Waratah St TUMUT NSW 2720
Ph: - 02 6947 4039
Email: roddyeng.com.au

TITLE:

100NB VALVE 2923

DWG NO. OEM-2923-SHL

REV

A4

DRAWN N DE BRUYN

DATE 19/03/2024

SCALE: 1:10

SHEET 1 OF 1