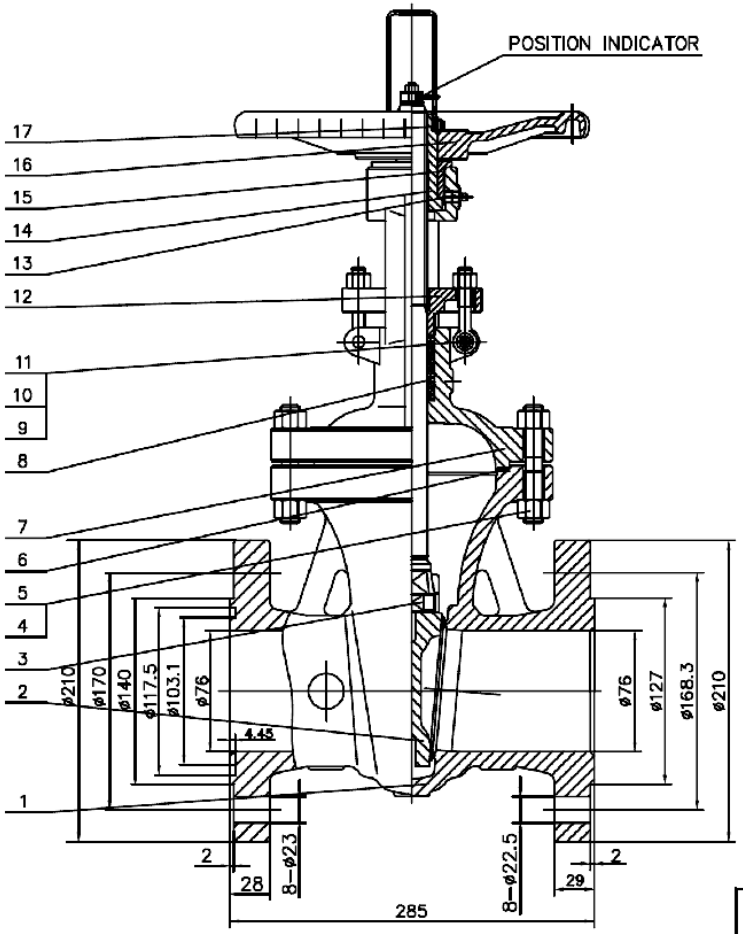
COMPONENTS AND MATERIAL LISTS

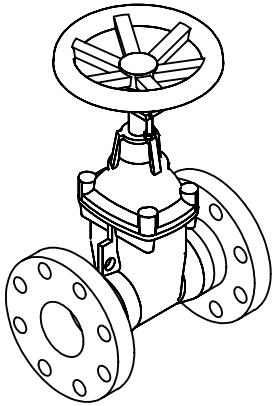
NO.	PART NAME	MATERIAL – ASTM	Q'TY
1	BODY	ASTM A351 CF8M+STL	
2	WEDGE	ASTM A351 CF8M	
3	STEM	ASTM A182 F316	
4	NUT	ASTM A194 8M	
5	BOLT	ASTM A193 B8M	
6	GASKET	SS316+FLEXIBLE GRAPHITE	
7	BONNET	ASTM A351 CF8M	
8	PACKING	FLEXIBLE GRAPHITE	
9	PIN	ASTM A276 304	
10	GLAND EYEBOLT	ASTM A193 B8M	
11	GLAND NUT	ASTM A194 8M	
12	GLAND FLANGE	ASTM A351 CF8	
13	NIPPLE	COPPER ALLOY	
14	STEM NUT	COPPER ALLOY	
15	RETAINING NUT	A29 GR.1045	
16	HAND WHEEL	DUCTILE IRON	
17	LOCK NUT	A29 GR.1045	



NOTE: JIS 30K RF WITH O–GROOVE X ANSI CL300 RF WITHOUT O–GROOVE

RELEVANT STANDRAD

DESIGN & MFT	API 600
PRE–TEMP. RATING	ASME B16.34
F–F DIMENSION	ASME B16.10
INSPECT & TEST	API 598
ENDS CONNECTION	FLANGED R.F
FLANGE DIMENSION	JIS B2220–30K*B16.5
MARKING	MSS–SP–25
PAINTING	MANUFACTURE STD



TESTING UNIT: MPa

PRESS. RATING	JIS 30K
WATER SHELL	10.2
WATER SEAT	7.48
AIR TEST	0.6
TEMPERATURE	–100~350℃

FIG. NO. GV–JIS 30K*CL300–CF8M–RF–HW

DRAWED BY: Mr.WILLIAM
CHECKED BY: Mr.ALEXANDER
APPROVED BY: Mr.THOMAS
DATE: JUL.19TH. 2018

SALES DRAWING
DN80 OSMY R.S B.B GATE VALVE
BODY: A351 CF8M TRIM: SS316

JOHN VALVES PTY LTD / DWG NO.Z341F-JIS 30K

UNLESS OTHERWISE SPECIFIED: TOLERANCES: MACHINE + / - 0.25mm FABRICATION + / - 1.0 mm

DIMENSIONS IN MILLIMETRES

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Mechanical Engineering & CAD Services
11 Campbell Place WAGGA NSW 2650
Ph: - 0409 985 816
Email: nick@mecservices.com.au

THIRD ANGLE PROJECTION

WEIGHT: 53 kg

CLIENT

RODDY ENGINEERING
14 Waratah St TUMUT NSW 2720
Ph: - 02 6947 4039
Email: roddyeng.com.au

TITLE: 80NB HITACHI SLUICE VALVE

DWG NO.	OEM-80NB HITACHI	REV	A4
DRAWN N DE BRUYN	DATE 18/03/2024	SCALE:1:10	SHEET 1 OF 1